



Product Description

CRYSTAL CLEAR® SEAL 1315 is a styrene and acrylic resin based product formulated into a high quality concrete sealer, dustproof, hardening and curing compound. It has excellent adhesion to cementitious surfaces both exterior as well as interior and when cured forms a tough impervious film. CRYSTAL CLEAR® SEAL 1315 is a thin liquid designed to penetrate into the pores of the concrete filling them with resin that gives the concrete surface the maximum protection from wear and penetration of salts, dirt, or other contaminants.

CRYSTAL CLEAR® SEAL 1315 may also be used as a curing compound when applied to fresh concrete. The film forming qualities of this product minimize moisture vapor transmission resulting in excellent water retention in fresh concrete for better curing and hardening.

When used on new concrete CRYSTAL CLEAR® SEAL 1315 acts as a curing compound for proper cement hydration (one coat only). When used on old concrete it seals and dustproofs the surface (two coats are recommended for most surfaces).

Installation

Before using this product, please refer to the Material Safety Data Sheet for additional information. Proper handling precautions MUST be followed. The conditions of use, handling, and application of this product and information (whether verbal or written), including any suggested formulations and recommendations, are beyond Lambert Corporation's control. Therefore, it is imperative that testing be performed to determine satisfaction and suitability for intended use and health, safety, and environmental issues. The following information is meant as a guideline of best industry practices. While Lambert Corporation does suggest adherence to these guidelines, unforeseeable variables and/or developed successful installer practices may cause variation in methods and/or results.

Surface Preparation

Surfaces must be thoroughly cleaned and dry. Remove all dirt, waxes, poorly bonded paints or coatings, efflorescence, laitance and any other foreign material. Apply test to determine bond and compatibility.

Application

Do not dilute or alter product. Apply with spray, brush, roller, or lambs wool applicator. On smooth concrete use spray, lambs wool applicator or short-nap roller. On rough concrete (broomed or textured) use spray, brush, or long-nap roller. Caution - rollers tend to incorporate air into product during application, especially with excessive rolling. Apply uniformly to form a continuous film on the surface without thick or ponded areas. If necessary to brush-apply, take care to flow material on surface evenly. Over-brushing can cause foaming, pinholes and an unsightly appearance. A power airless sprayer will give best results for large areas. Industrial low pressure type pump sprayer will be best for relatively small areas. To ensure proper application with sprayers, use only clean or new industrial grade sprayer equipped with a non-adjustable fan tipped nozzle. Maintain sufficient pump pressure throughout application. Uniform surface coverage is essential. Avoid puddling in low areas. If material starts to come out of nozzle in a stream, versus a fog/spray, or starts to come out in spits and sputters, the nozzle has become clogged. Stop immediately and clean nozzle with lacquer thinner before proceeding. Clean the sprayer immediately after use with lacquer thinner.

In adjusting the spray ability, it is best to start with the smallest possible tip opening and lowest possible pressure, then adjust to optimum atomization. Spraying at the lowest possible pressure eliminates unnecessary turbulence that generates excessive foam and overspray. To prevent clogging of gun tip during work stoppages, it is important to immerse gun tip in water.

Limitations

Concrete overlays and toppings will not bond to CRYSTAL CLEAR® SEAL 1315 treated surfaces. Ceramic tiles that will be bonded with a cement-base mortar grout will not bond to treated slabs.

CRYSTAL CLEAR® SEAL 1315 should not be applied on surfaces that have standing water (surfaces can be damp, no puddles), over bituminous asphalt or resilient tiles.

Prolonged exposure to moisture or water may result in a temporary milky appearance that clears upon drying. This is particularly true on textured or stone surfaces. Do not apply if weather forecasts indicate high probability for rainfall in the 24 hour period after application. Apply only when air, surface and material temperatures are 50°F (10.0°C) and rising.

Liquid chemical hardening compounds, such as Lambert's water-based concrete surface hardener and Lambert's curing, hardening, and dustproofing compound, will not penetrate concrete slabs that have been treated. CRYSTAL CLEAR® SEAL 1315 is compatible with many carpet and resilient floor covering adhesives, however, a test section is recommended prior to use because of the variety of new adhesives being introduced to the market. Complete removal of the membrane may be required for certain carpet, tile, and floor covering adhesives. Use Lambert's dissipating curing compound or Lambert's curing, hardening, and dustproofing compound in areas to receive movable carpet squares.

Do not apply in presence of fresh or packaged foodstuffs unless they are protected from contamination. If in doubt, remove foodstuffs from area. Some food products and containers will absorb solvent odor from the CRYSTAL CLEAR® SEAL 1315.

Although CRYSTAL CLEAR® SEAL 1315 is a clear film, any clear coating can change the light refraction characteristics of the surface giving the visual effect of a slight color change. Differences in porosity and non-uniformity of application on smooth masonry/concrete might affect the flowability and distribution of CRYSTAL CLEAR® SEAL 1315. Application will give a colored concrete surface a glossy wet look and will generally deepen the color. It will accentuate color variations or trowel burns. Always coat a test area to determine acceptability and to assure desired aesthetic results.

The application of CRYSTAL CLEAR® SEAL 1315 on horizontal surfaces (interior and exterior) will affect the slip resistance of the surface. User should determine by trial application if the application of CRYSTAL® CLEAR SEAL 1315 will create a slip hazard when wet or oils are present.

	Packaging: 55-gal (209-L) Drums 5-gal (18.9L) Pails 1-gal (3.8L) Pail (4/case)
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CURE AND SEAL PRODUCTS

CRYSTAL CLEAR® SEAL 1315

MASTER FORMAT: 03 39 23

Technical Data

Applicable Data: ASTM C-309, Type I, Clear
 ASTM C-1315, Type I, Class B
 AASHTO M-148, Type I, Clear

Engineering Data	
Color (Gardner Scale)	No. 1
Solids	25% by Weight
Flash Point	85°F (29.4°C)
Freeze Thaw	In Test
Weight Per Gallon	7.75 lbs (0.93kg/L)
Viscosity	22 Sec. 4 Ford Cup

Dry Time* 65°F to 85°F (18.3°C to 29.4°C)	
Tack Free	60 Minutes
Light Traffic	2 – 4 Hours
Normal Traffic	24 – 36 Hours
Maximum Hardness	72 Hours

*The drying time of solvent based materials is directly influenced by humidity and temperature. Low air temperature or low concrete substrate temperature and high relative humidity will extend drying times. **STIR WELL BEFORE USE.**

Chemical Resistance	
10% - Sulfuric Acid	Excellent*
10% - Hydrochloric Acid	Excellent*
10% - Nitric Acid	Excellent*
40% - Sodium Hydroxide	Excellent*
100% - Vegetable Oil	Excellent*
100% - Mineral Oil	Excellent*
Aliphatic Solvents	Good*
Hydraulic Oil	Poor
Aromatic Solvents	Poor
Gasoline	Poor

*Good maintenance is essential in areas where chemical spillage is likely to occur. It is especially important that such spillage not be allowed to dry. **CRYSTAL CLEAR SEAL® 1315** will offer temporary protection to aliphatic solvent spillages but is not designed for areas where continuous spillages of petroleum products (gasoline, hydraulic oils, etc.) may be expected.

Coverage

- 200 to 400 ft² per gallon (4.9-9.8m²/L) depending on texture and porosity of surface

Clean-Up

Clean brushes, tools, sprayers, rollers and other equipment with lacquer thinner, toluol, or xylol.

First Aid

Eye Contact - Hold eyelids open and immediately flush with plenty of lukewarm water for at least 15 minutes and call a physician.

Skin Contact - Wash thoroughly with soap and water. If irritation persists, seek medical aid.

Inhalation - Remove from exposure, administer oxygen if breathing is difficult.

Ingestion - Do not induce vomiting. Call a physician immediately.

Safety Equipment - Solvent resistant gloves, goggles, mine safety mask and canister.

**KEEP OUT OF REACH OF CHILDREN.
 FOR INDUSTRIAL USE ONLY.**